MPS45
Twin Channel Precision Air Data Test Set

- Independent Ps and Pt control
- RVSM compliant - up to 18 months
- 5000 hour pump warranty
- 2 hour battery back-up
- 12 port multiple line switching

DMA-Aero
SUPPLYING AIR DATA TEST SETS TO THE WORLD
From the 1938 origins DMA have supplied test equipment to meet the requirements of the aviation industry. Today the DMA product range covers precision Air Data Test Sets and other aerospace related equipment to users including Manufacturers, Airline and Business Jet operators, General Aviation and Repair Stations throughout the world.

FLIGHT LINE TESTER FOR DEMANDING APPLICATIONS
The MPS45 is a twin channel digital technology portable flightline air data test set. The construction is both rugged and rainproof and housed in a well proven HDPE case that incorporates both wheels and a retractable tow handle making transportation in the working environment simple. The associated auxiliaries of power leads and hoses are contained in an accompanying shoulder bag.

USER INTERFACE
A conventional keypad is augmented by a multi-colored touchscreen display for the operator to enter the test details. For flight deck use the MPSRC remote control or MPSRW wireless remote control are available. All the important air data functions are simultaneously displayed on either local or remote displays and constant screen or menu changes are not required. Readings of both commanded and measured, actual, values are displayed.

Laboratory testing can also be performed by a PC connected via RS232 to the remote hand terminal connector. The comprehensive manuals include all the control instructions. ADWIN software is available as a ready-to-run PC based interface.

ACCURACY ACHIEVED BY THE END OF SELF TEST
Two independent absolute pressure sensors are employed for the measurement of Ps altitude and Pt airspeed parameters. Advanced pressure and temperature characterization is applied to these high quality precision sensors ensuring very high accuracy is achieved under all operating conditions without any significant warm-up time effects being relevant. Equally important is the stability of the sensors which provides for a recalibration period of up to 18 months.

EXCLUSIVE 5000 HOUR PUMP LIFE WARRANTY
The MPS45 is a rugged flight line instrument designed for low maintenance. The low maintenance internal pressure and vacuum pumps run only on demand, extending the pump life and carrying a 5000 hours industry exclusive warranty (for details see specification), based on test set running hours.

AUTOMATED CALIBRATION
Calibration is fast and simple since no mechanical adjustments are required. Calibration factors are password protected for security. The resultant accuracy of the sensors exceeds the RVSM industry requirements. The DMA Transfer Standard PAMB11H, under the recommended operating conditions, can be utilized for the MPS45 calibrations.

FLEXIBLE MULTIPLE LINE SWITCHING OPTION
The MPS45 standard 2 connectors, for altitude and airspeed, can optionally be changed to independently addressable configured ports to control up to 8 lines for Ps altitude and 4 lines for Pt airspeed. This enables rapid leak detection of problematic multi-point systems all via the operator interface by isolating ports until the leaking line is found.

Additionally the Multiple Isolator gives the ability to establish different parameter values in the lines by selected isolation. This feature can then introduce the desired different values to enable, for example, the altimeter comparator test. At the completion of the test the MPS45 automatically balances all the port values and brings the total system safely to ambient.

LOW POWER CONSUMPTION FOR HIGH RELIABILITY
Careful consideration during the design ensures low power consumption giving minimal internal temperature rise which consequently results in high reliability: typically 65W power consumption from the AC line.

INTERNAL BATTERY FOR SAFETY AND VERSATILITY
The MPS45 is equipped as standard with an internal rechargeable battery that provides an emergency power supply that gives up to two hours full operation should AC supply fail or be unavailable, such as for remote use. For those occasions when the AC power fails during a test the battery will seamlessly replace the AC supply permitting the test to continue or for the safe shut-down under total control. The battery is flight approved for transportation purposes and can be accessed and replaced from the front panel of the instrument. Operation without a battery is also possible.

BUILT IN SAFETY LIMITS FOR UUT PROTECTION
The MPS45 is designed for maximum safety during testing. Key DMA design features protect both the test set and the systems under test. Negative Qc, a pressure condition of Ps greater than Pt, is prevented in both manual and automatic operation. In the unlikely situation where both AC and internal battery operation is not possible the Unit Under Test (UUT) is safely isolated and can be manually vented preventing instrument and test set damage.

Numerous preset factory or user programmed safe limits are provided to prevent damage to the UUT. These limits can be modified by the user either temporarily or permanently, with password protection if desired.
Optional MPSRE2 backlit 7” LCD touchscreen hand terminal

Optional MPSRC Hand held remote unit: Backlit 3.5” LCD touchscreen and keypad

Rugged splash proof case with wheels, stowable handle and removable lid

Color touchscreen display

Local control keypad

Terminal connector

Universal power input with 28 VDC Option

Internal 2 hour battery for safety and versatility (removable)

Low power consumption for high accuracy and reliability

Vacuum supply for static adapters

Optional ARINC 429, IEEE 488, Ethernet and Altitude encoder interfaces

2 Channels of independent pressure control for Static and Pitot

Optional multiple line switching.
Up to 8 Static lines and 4 Pitot lines

Optional MPSRW wireless remote terminal with backlit 7” LCD touchscreen

A wide range of pitot-static adapters and adapter kits are available from DMA

DANGER
NO STEP
HEATED PROBE

DO NOT OBSTRUCT
MPS45 Standard Specifications

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>RANGE</th>
<th>RESOLUTION</th>
<th>ACCURACY [4]</th>
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</thead>
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<tr>
<td>Altitude</td>
<td>ft</td>
<td>1</td>
<td>± 3 @ Sea level (SL)</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>± 18 @ 50,000</td>
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<td>± 0.003</td>
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<tr>
<td></td>
<td>hPa abs</td>
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<td></td>
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<td>± 0.006 @ 80</td>
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<tr>
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</table>

Notes: Control capability on all load volumes: Static: 0 to 125 cu. in. (2 L), Pitot: 0 to 80 cu. in. (1.3 L). Larger volumes acceptable. 1 ULS is enabled by pressing SHIFT + 6
2 High rate achievable into small system volumes
3 Selectable to ± 1 ft/min
4 Total accuracy includes all metrological uncertainty contributions for the pressure measured. Metrological data has full traceability to NIST.

STANDARD TEST FUNCTIONS
- Automatic leak check
- Controlled venting to ambient
- Altitude/airspeed input
- Static/total/dynamic(Qc) pressure input
- Altitude/airspeed rates input
- Mach Number input
- EPR generation
- TAS/IAS toggle, TAS temperature correction
- Plane velocity
- 30 user test programmed profiles of 26 steps each
- Ultra low speed (2 to 200 kts) for improved accuracy and stability
- USB port for USB memory device to store results and download test programs
- Audible indication when approaching set point
- Vacuum port on front panel

DISPLAY AND KEYPAD
Integral display and keypad in splash proof and shock protected front panel. Multi-colored backlit LCD touchscreen, 4.3” diagonal, displays all test parameters.

DISPLAYED UNITS
Altitude: ft, m, km
Airspeed: kts, km/h, mph
Pressure: inHg, hPa, kPa, Pa, psi, mmHg, inH2O 4°C

CALIBRATION
12 months, contact factory for extended recalibration period up to 18 months.

PHYSICAL SPECIFICATIONS
- Weight: 33 lbs. (15 kg.)
- MPRS: 1.1 lbs (0.48 kg.)
- Dimensions: L 22 x W 14 x H 9 in. (L 558 x W 356 x H 230 mm)
- Connections: Ps: AN-6, Pt: AN-4
- AN 37° flare fittings with o-rings allow finger tight connections

ENVIRONMENTAL
- Temperature range: -5°C to +50°C
- Storage: -20°C to +70°C
- Extended range available on request
- Splashproof and shockproof

POWER SUPPLY
- Universal: 90-240 VAC; 50-400 Hz. 65 W
- 2 hours operation internal rechargeable and removable battery

WARRANTY
- Unit: 2 Years
- Pumps: 5000 running hours or 4 years, whichever expires first

HIGH FLOW VARIANT
The MPS45HF is a high flow version of the MPS45 for aircraft with large system volume. Separate data sheet available.

UPGRADE OPTION
Factory upgrade of MPS45 to MPS49 (AoA version) available

OPTIONS
- A0 28 VDC Power supply: (18 to 30 VDC)
- A2 Without battery
- B3 Ethernet interface
- B4 IEEE-488 GPIB interface
- B5 ARINC429 monitoring interface
- B7 Gray code altitude device read-out
- B9 Bluetooth interface
- W2 Pressure oscillating function
- W1 Operating temperature range -20°C to 50°C
- E To 8 + 4 multiple isolators (refer to DMA for option variations)
- F4 ADWIN PC Control software (unlocked)
- J2 1000 kts range
- S2 Pressure oscillating function
- S1 1000 kts range
- ADWIN PC Control software (locked to MPS45/45HF)
- USB cable & USB memory device
- Power cable for North America. (Others available for different parts of the world – consult DMA)
- Hoses and fittings

INCLUDED ACCESSORIES (in shoulder bag)
- MPRC Remote control unit - 3.5" LCD
- ADWIN PC Control software (locked to MPS45/45HF)
- Power cable for North America. (Others available for different parts of the world – consult DMA)
- Hoses and fittings

OPTIONAL ACCESSORIES
- MPSRW Wireless remote control - 7" LCD
- MPSRE2 Remote control unit - 7" LCD
- Other communication cables

ASSOCIATED PRODUCTS
- Pitot-static adapters
- PAMB11H Pressure indicator/transfer standard

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Ongoing development results in specifications being subject to change without notice.