MPS45HF
2 Channel High Flow Air Data Test Set

- Independent Ps and Pt control
- RVSM compliant - up to 18 months
- 5000 hour pump warranty
- 2 hour battery back-up
- 12 port multiple line switching
SUPPLYING AIR DATA TEST SETS TO THE WORLD
From the 1938 origins DMA have supplied test equipment to meet the requirements of the aviation industry. Today the DMA product range covers precision Air Data Test Sets and other aerospace related equipment to users including Manufacturers, Airline and Business Jet operators, General Aviation and Repair Stations throughout the world.

FLIGHT LINE TESTER FOR DEMANDING APPLICATIONS
The MPS45HF is a twin channel digital technology portable flightline air data test set. Special valves and pumps allow operation with aircraft that have large pneumatic volumes. The construction is both rugged and rainproof and housed in a well proven HDPE case that incorporates both wheels and a retractable tow handle making transportation in the working environment simple. The associated auxiliaries of power leads and hoses are contained in an accompanying shoulder bag.

USER INTERFACE
A conventional keypad is augmented by a multi-colored touchscreen display for the operator to enter the test details. For flight deck use the MPSRC remote control or MPSRW wireless remote control are available. All the important air data functions are simultaneously displayed on either local or remote displays and constant screen or menu changes are not required. Readings of both commanded and measured, actual, values are displayed.

Laboratory testing can also be performed by a PC connected via RS232 to the remote hand terminal connector. The comprehensive manuals include all the control instructions. ADWIN software is available as a ready-to-run PC based interface.

ACCURACY ACHIEVED BY THE END OF SELF TEST
Two independent absolute pressure sensors are employed for the measurement of Ps altitude and Pt airspeed parameters. Advanced pressure and temperature characterization is applied to these high quality precision sensors ensuring very high accuracy is achieved under all operating conditions without any significant warm-up time effects being relevant. Equally important is the stability of the sensors which provides for a recalibration period of up to 18 months.

EXCLUSIVE 5000 HOUR PUMP LIFE WARRANTY
The MPS45HF is a rugged flight line instrument designed for low maintenance. The low maintenance internal pressure and vacuum pumps run only on demand, extending the pump life and carrying a 5000 hours industry exclusive warranty (for details see specification), based on test set running hours.

AUTOMATED CALIBRATION
Calibration is fast and simple since no mechanical adjustments are required. Calibration factors are password protected for security. The resultant accuracy of the sensors exceeds the RVSM industry requirements. The DMA Transfer Standard PAMB11H, under the recommended operating conditions, can be utilized for the MPS45HF calibrations.

FLEXIBLE MULTIPLE LINE SWITCHING OPTION
The MPS45HF standard 2 connectors, for altitude and airspeed, can optionally be changed to independently addressable configured ports to control up to 8 lines for Ps altitude and 4 lines for Pt airspeed. This enables rapid leak detection of problematic multi-point systems all via the operator interface by isolating ports until the leaking line is found.

Additionally the Multiple Isolator gives the ability to establish different parameter values in the lines by selected isolation. This feature can then introduce the desired different values to enable, for example, the altimeter comparator test. At the completion of the test the MPS45HF automatically balances all the port values and brings the total system safely to ambient.

LOW POWER CONSUMPTION FOR HIGH RELIABILITY
Careful consideration during the design ensures low power consumption giving minimal internal temperature rise which consequently results in high reliability: typically 65W power consumption from the AC line.

INTERNAL BATTERY FOR SAFETY AND VERSATILITY
The MPS45HF is equipped as standard with an internal rechargeable battery that provides an emergency power supply that gives up to two hours full operation should AC supply fail or be unavailable, such as for remote use. For those occasions when the AC power fails during a test the battery will seamlessly replace the AC supply permitting the test to continue or for the safe shut-down under total control. The battery is flight approved for transportation purposes and can be accessed and replaced from the front panel of the instrument. Operation without a battery is also possible.

BUILT IN SAFETY LIMITS FOR UUT PROTECTION
The MPS45HF is designed for maximum safety during testing. Key DMA design features protect both the test set and the systems under test. Negative Qc, a pressure condition of Ps greater than Pt, is prevented in both manual and automatic operation. In the unlikely situation where both AC and internal battery operation is not possible the Unit Under Test (UUT) is safely isolated and can be manually vented preventing instrument and test set damage.

Numerous preset factory or user programmed safe limits are provided to prevent damage to the UUT. These limits can be modified by the user either temporarily or permanently, with password protection if desired.
Internal 2 hour battery for safety and versatility (removable)

Low power consumption for high accuracy and reliability

Universal power input with 28 VDC Option

Vacuum supply for static adapters

Optional ARINC 429, IEEE 488, Ethernet and Altitude encoder interfaces

Optional MPSRE2 backlit 7” LCD touchscreen hand terminal

Optional MPSRC Hand held remote unit: Backlit 3.5” LCD touchscreen and keypad

Rugged splash proof case with wheels, stowable handle and removable lid

Color touchscreen display

Local control keypad

Terminal connector

2 Channels of independent pressure control for Static and Pitot

A wide range of pitot-static adapters and adapter kits are available from DMA

DANGER HEATED PROBE

DO NOT OBSTRUCT
MPS45HF Standard Specifications

### STANDARD TEST FUNCTIONS
- Automatic leak check
- Controlled venting to ambient
- Altitude/airspeed input
- Static/total/dynamic (Qc) pressure input
- Altitude/airspeed rates input
- Mach Number input
- EPR generation
- TAS/IAS toggle, TAS temperature correction
- Altitude offset correction
- 30 user test programmed profiles of 26 steps each
- Ultra low speed (2 to 200 kts) for improved accuracy and stability
- USB port for USB memory device to store results and download test programs
- Audible indication when approaching set point
- Vacuum port on front panel

### DISPLAY AND KEYPAD
Integral display and keypad in splash proof and shock protected front panel. Multi-colored backlit LCD touchscreen, 4.3” diagonal, displays all test parameters.

### DISPLAYED UNITS
Altitude: ft, m, km
Airspeed: kts, km/h, mph
Pressure: inHg, hPa, kPa, Pa, psi, mmHg, inH2O 4°C

Ongoing development results in specifications being subject to change without notice

### CALIBRATION
12 months, contact factory for extended recalibration period up to 18 months.

### PHYSICAL SPECIFICATIONS
- **Weight:** 33 lbs. (15 kg.)
- **MPSRC:** 1.1 lbs (0.48 kg.)
- **Dimensions:** L 22 x W 14 x H 9 in. (L 558 x W 356 x H 230 mm)
- **Connections:** Ps: AN-6, Pt: AN-4
- **AN 37° flare fittings with o-rings allow finger tight connections**

### ENVIRONMENTAL
- **Temperature range:** Operating: -5°C to +50°C
- **Storage:** -20°C to +70°C
- **Extended range available on request**

### POWER SUPPLY
**Universal:** 90-240 VAC; 50-400 Hz. 65 W
2 hours operation internal rechargeable and removable battery

### WARRANTY
- **Unit:** 2 Years
- **Pumps:** 5000 running hours or 4 years, whichever expires first

### OPTIONS
- **A0** 28 VDC Power supply: (18 to 30 VDC)
- **A2** Without battery
- **B3** Ethernet interface
- **B4** IEEE-488 GPIB interface
- **B5** ARINC429 monitoring interface
- **B7** Gray code altitude device read-out
- **B8** Bluetooth interface
- **B9** Wi-Fi interface
- **E** Up to 8 + 4 multiple isolators (refer to DMA for option variations)

### INCLUDED ACCESSORIES
- **(in shoulder bag)**
  - Pressure oscillating function
  - Custom Pitot/Static connections available

### ASSOCIATED PRODUCTS
- Pitot-static adapters
- PAM811H Pressure indicator/transfer standard

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### STANDARD

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>MEASURE</th>
<th>Control</th>
<th>MEASURE</th>
<th>SETPOINT</th>
<th>ACCURACY</th>
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<tbody>
<tr>
<td><strong>STATIC</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Altitude (ft)</td>
<td>-7,500→80,000</td>
<td>-7,500→80,000</td>
<td>1</td>
<td>1</td>
<td>± 3 @ Sea level (SL) ± 17 @ 3000 ft ± 18 @ 50,000</td>
</tr>
<tr>
<td>Vertical speed</td>
<td>0→6,000</td>
<td>0→6,000</td>
<td>5 @ &lt; 3,000</td>
<td>1</td>
<td>± 1% of setting</td>
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<tr>
<td>Static pressure</td>
<td>0.8→38</td>
<td>0.8→38</td>
<td>0.001</td>
<td>0.001</td>
<td>± 0.003</td>
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<tr>
<td><strong>PILOT</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Airspeed (kts)</td>
<td>10→850</td>
<td>10→850</td>
<td>1 @ &lt; 50</td>
<td>0.1 @ &gt; 50</td>
<td>± 0.8 @ 50</td>
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<tr>
<td>Ultra low speed</td>
<td>2→200</td>
<td>2→200</td>
<td>0.1 @ &gt; 20</td>
<td></td>
<td>± 0.03 hPa</td>
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<tr>
<td>Mach No. (mach)</td>
<td>0→6</td>
<td>0→6</td>
<td>0.001</td>
<td>0.001</td>
<td>&lt; ± 0.002</td>
</tr>
<tr>
<td>Pitot (inHg abs)</td>
<td>0.8→79.8</td>
<td>0.8→79.8</td>
<td>0.001</td>
<td>0.001</td>
<td>± 0.004 @ 30 ± 0.006 @ 80</td>
</tr>
<tr>
<td><strong>Engine Pressure Ratio</strong></td>
<td>1→2.7 @ SL</td>
<td>1→2.7 @ SL</td>
<td>0.001</td>
<td>0.001</td>
<td>0.001</td>
</tr>
</tbody>
</table>

**Notes:** Performance achieved on all load volumes: Static: 0 to 610 cu. in. (10 L), Pitot: 0 to 305 cu. in. (5 L). Larger volumes acceptable.

**Pump capability:** 6,000 ft/min on 915 cu. in (610 Static + 305 Pitot) up to 40,000 ft. 1 High rate achievable into small system volumes 2 Selectable to ± 1 ft/min 3 Total accuracy includes all metrological uncertainty contributions for the pressure measured. Metrological data has full traceability to NIST.

DMA-Aero
11 Old Sugar Hollow Road
Danbury, CT 06810
Tel: 203 790-8371
Fax: 203 743-2051
E-mail: sales@dma-aero.com
Web: www.dma-aero.com